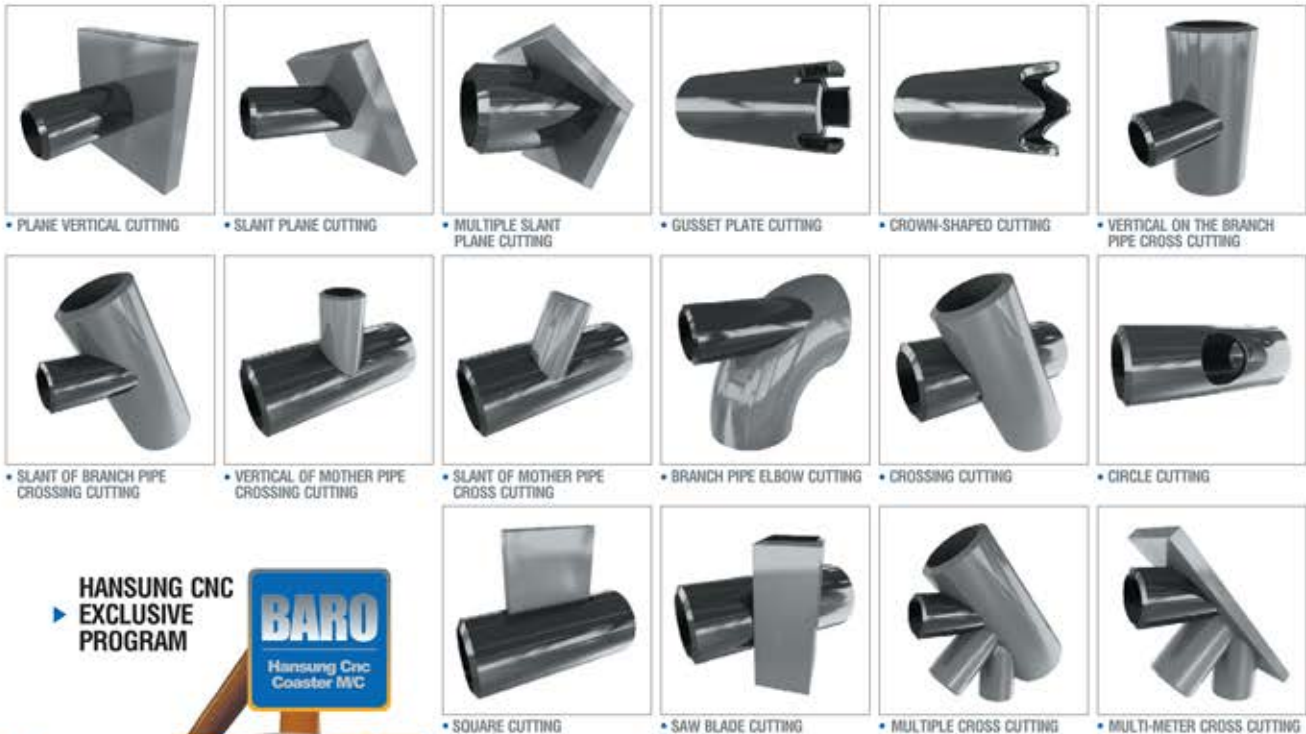


CNC PIPE COASTER M/C - TURNING ROLL TYPE

Cutting Shape ▶



▶ HANSUNG CNC EXCLUSIVE PROGRAM



- OPERATION PANEL SOFTWARE IS HANGER TYPE AND CAN BE EASILY OPERATED NEAR THE CUTTING PART.
- IT USES A TOUCH SCREEN AND ITS INTERNAL CUTTING MODEL FORM AND IMPROVEMENT PROGRAM MAKES IT SIMPLE AND FAST FOR JOB ENTRY.
- CUTTING PROCESS CAN BE DONE BY JUST INPUTTING MEASUREMENTS INSTEAD OF ADDITIONAL CAD WORK.
- PREVIOUS WORK IS SAVED AND CAN BE REFUSED LATER WHEN IDENTICAL WORK IS DONE.
- MODIFICATIONS CAN BE MADE TO EXISTING DATA FOR SIMILAR WORK.
- AUTO BEVEL FUNCTION ALLOWS IT TO CHANGE THE GROOVE ANGLE FOR THE ENTIRE PIECE BY JUST ADJUSTING THE ANGLE FOR ONE CORNER.

ⓘ SPECIFICATION

MODEL	HPC-R600	HPC-R1000
WORK PIPE SIZE	80A~600A	80A~1000A
PIPE MAX WEIGHT	2000kg	3000kg
WORK PIPE LENGTH	MAX 6m (Option:10m, 12m)	MAX 6m (Option:10m, 12m, 15m)
CONTROL SYSTEM	AUTO SERVO 5--AXIS CONTROL	
PIPE ROTATING MEANS	CNC SERVO MOTOR + TURNING ROLL ROTATION	
TORCH TILTING ANGLE	±50°	
TORCH BEVELLING ANGLE	±360°	
TORCH UP/DOWN LIFT	650 mm	1150 mm
CUTTING SYSTEM (BASICS)	PLASMA CUTTING TORCH ONLY (FOR BOTH OXYGEN & PLASMA TORCH AND MARKING TORCH DEVICE IS OPTION)	
CUTTING THICKNESS	PLASMA MOUNTING BASE / STEEL: 19mm, SUS: 10mm, ALUMINUM: 7mm	
POWER SOURCE	3φ x 380/220V x 60hz	
OPTION	PLASMA CUTTING MACHINE (MAX 1650, MAX 200)	
	PLASMA AIR LINE (AIR 6kw + AIR TANK + AIR DRIER + REGULATOR)	
	AUTOMATIC CONTROL SYSTEM FOR UP & DOWN OF TORCH (SELF-CALIBRATION SYSTEM)	
	MARKING DEVICE (MARKING POWDER), PIPE KICKER & AUTOMATED INPUT DEVICE	